

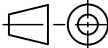


**The elbows will be manufactured from bent pipes using a manual bending machine

Rev.	Modification										Name	Date	
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Tolerance for dimensions without tol. according to ISO 2768-mK											Name	Date	Material 316 L
More than	0.5	3	6	30	120	400	1000	2000	Draw	18/09/2025			
Less	3	6	30	120	400	1000	2000	4000	Checked	18/09/2025	Weight (kg)		
Machine Tool	±	±	±	±	±	±	±	±	Verified	19/09/2025			
Welded	0.1	0.2	0.3	0.5	0.8	1.2	2	4					
Customer:	0.5	1	1.5	2	3	6							
ALINVEST							Format:	A2					
							Scale:						1:15
 							Project		ALINVEST FORGING HYDRAULIC ROUTE				
							Method:						
							Part Number		Revision				
							Customer Number		Sheet				
							RETURN LINE Ø22 X 1.5 mm		A				
									1/1				